



## Instructions for Continued Airworthiness Index

### Compressor

Section	Part Number	Discription	Revision	Date
IFCA-C-001	23004513HT	Inspection & Rework Procedure for #1	I/R	3/30/2006
IFCA-C-001	23004514HT	Bearing Carbon Seal & Mating Ring	I/R	3/30/2006
IFCA-C-002	6876872HT	Rotoating Labyrinth Seal	I/R	8/10/2007
IFCA-C-003	6875248HT	Scroll Discharge Insert	I/R	8/10/2007
IFCA-C-004	6849468-0805HT	Compressor Case Bolt	TBA	
IFCA-E-002	6876878HT	Spanner Nut	I/R	1/25/2006

### Gearbox

Section	Part Number	Discription	Revision	Date
<a href="#">RRI# 250-201</a>	Various	Bearing Cage Rework & Installation Instructions	A	2/9/2005
IFCA-G-001	23032283HT	Series II Pinion Bearing Cage	I/R	8/10/2007
IFCA-G-002	23035299HT	Gearshaft, Helical Torquemeter	TBA	
IFCA-G-003	23059568HT	Series III & IV Pinion Bearing Cage	TBA	
IFCA-G-004	6825546HT	Insert, Magnetic Chip Detector	TBA	
IFCA-G-005	6840111HT	Poppet Valve, Pressure Regulator	TBA	
IFCA-G-006	6840117HT	Oil Transfer Tube	I/R	8/10/2007
IFCA-G-006	6853455HT		I/R	8/10/2007
IFCA-G-007	6844007HT	Oil Pump Shaft	I/R	8/10/2007
IFCA-G-007	6853446HT	Oil Pump Shaft	I/R	8/10/2007
IFCA-G-008	6853449HT	Spur Gear, Oil Pump	TBA	
IFCA-G-009	6854936HT	Insert, Compressor Mount	TBA	
IFCA-G-010	6855344HT	Gear, Oil Pump Drive	I/R	8/10/2007
IFCA-G-010	6887139HT	Spur Gear, Oil Pump	I/R	8/10/2007
IFCA-G-011	6875011-1HT	Insert, Compressor Mount	TBA	
IFCA-G-012	6876030HT	Stud, Shouldered	TBA	
IFCA-G-013	6876925HT	Oil Inlet Tube	I/R	8/10/2007
IFCA-G-014	6888529HT	Starter Generator Gear Shaft	I/R	3/19/2007
IFCA-G-015	6889700HT	Power Turbine Helical Gear	I/R	3/19/2007
IFCA-G-016	6890044HT	Plug	I/R	8/10/2007
IFCA-G-018	6896437HT	Fuel Control - Oil Pump Gear Shaft	TBA	
ICA-G-017	6899402HT	PTO Gear Shaft	I/R	2/29/2012

## Turbine

Section	Part Number	Discription	Revision	Date
IFCA-T-001	6870832HT	Turbine to Pinion Gear Coupling	A	10/5/2007
IFCA-E-001	23009572HT	E-Ring Seal	I/R	8/10/2007
IFCA-T-002	23009573HT	Positioning Plug	I/R	8/10/2007
IFCA-T-003	23037444HT	Labyrinth Seal	TBA	
IFCA-T-004	23053320HT	Scavenge Oil Sump	TBA	
IFCA-E-002	6808392HT	Spanner Nut	I/R	1/25/2006
IFCA-E-002	6840406HT	Spanner Nut	I/R	1/25/2006
IFCA-E-002	6840407HT	Spanner Nut	I/R	1/25/2006
IFCA-T-005	6870736HT	Plain Encased Seals	TBA	
IFCA-T-005	6870737HT	Plain Encased Seals	TBA	
IFCA-T-005	6889096HT	Plain Encased Seals	TBA	
IFCA-T-006	6875491HT	Mating Ring Seal	TBA	
IFCA-T-007	6896098HT	Labyrinth Seal	TBA	
IFCA-E-002	6829641HT	Spanner Nut	I/R	1/25/2007
IFCA-E-001	6851501-160HT	Packing, Preformed	I/R	8/10/2007
IFCA-E-001	6898657HT	Seal, Discharge Tube	I/R	8/10/2007
IFCA-T-008	23004203HT	Seal, Power Turbine Support	TBA	
IFCA-T-008	23004204HT	Clover Leaf, Power Turbine Support	TBA	

## Misc. Items

Section	Part Number	Discription	Revision	Date
IFCA-E-001	Various	Engine Consumable Parts List	I/R	8/10/2007
IFCA-E-002	Various	Spanner nuts inspection & Rework (All part numbers)	I/R	1/25/2006