

**USE OF HYE-TECH DRIVE BEARINGS ON MODEL 250  
POWER TURBINE GOVERNORS**

**BACKGROUND:**

This Service Notification is released concurrently with HYE-Tech Manufacturing Service Letter HTS-2001, which is in reference to the repetitive replacement of the Honeywell 2543734 Drive Bearings in all Model C18, C20, C20R, C28 and C30 Series Power Turbine Governors.

**COMPLIANCE:**

As stated in the HYE-Tech Service Letter HTS-2001, the **HYE-Tech Drive Bearings P/N 2543734HT** are not included or implicated in the repetitive replacement requirement called out in the following bulletins:

Model 250-C18 Series	CEB-325
Model 250-C20 Series	CEB-1413
Model 250-C20R Series	CEB 73-4064
Model 250-C28 Series	CEB 73-2080
Model 250-C30 Series	CEB 73-3139

H.E.R.O.S. Inc. has exclusively used HYE-Tech P/N 2543734HT Drive Bearings since their release on **September 9, 2001**, for all Power Turbine Governor overhauls.

For information specific to your Power Turbine Governor, please contact:

- Craig Davis, Accessory Shop Supervisor  
[cdavis@herosinc.com](mailto:cdavis@herosinc.com)
- Blake Davies, Director of Sales  
[blake@herosinc.com](mailto:blake@herosinc.com)

**APPROVAL** – There are no technical aspects contained in this Service Letter. FAA Approval is not applicable

**RECORD KEEPING:**

Compliance with the OEM Bulletin should be marked in the appropriate section of the engine logbook as well as the Component Accessory Record Card as **“NOT APPLICABLE”** along with a copy of this Service Notification. Refer to the OEM Bulletin, specific to your engine model, for the applicable bulletin number.

**PART MARKING:**

Beginning January 22, 2014 all Power Turbine Governors overhauled or repaired at H.E.R.O.S. Inc. using HYE-Tech Drive Bearings P/N **2543734HT** will have the identification plate marked with the OEM CEB number, specific to the engine model, followed by **“N/A”**.