

6890044HT Plug

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Subject: Removal, cleaning, inspection, rework, repair, and installation procedures for 6890044HT – Plug.

Compliance: Any time the plug is removed from the starter generator gear shaft.

Notes: Refer to OEM’s published engine operation data.

Technical aspects are FAA approved

Standard shop practices may be substituted for materials and procedures referenced herein provided they have been demonstrated as effective and safe for use with these parts or their OEM and other FAA approved equivalents.

1.1 REMOVAL

1.2 Remove the gearbox assembly in accordance with the manufacturer’s instructions.

1.3 Disassemble gearbox cover assembly in accordance with the manufacturer’s instructions until the starter generator gear shaft in accordance with the manufacturer’s instructions.

1.4 Do not remove plugs from their respective spur gear shafts unless they are loose. If necessary, press out plugs with a 5/8-in. OD drift.

2.1 CLEANING

2.2 Agitate in mineral spirits.

3.1 INSPECTION

3.2 Visual inspection for cracks & overall condition

4.1 REPAIR

4.2 None

5.1 INSTALLATION

5.2 Press a new plug into the starter generator gear shaft.

